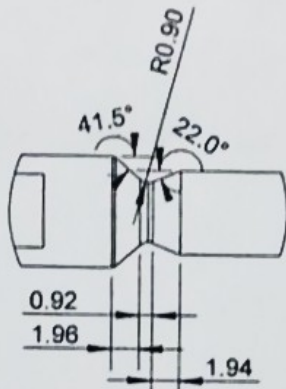
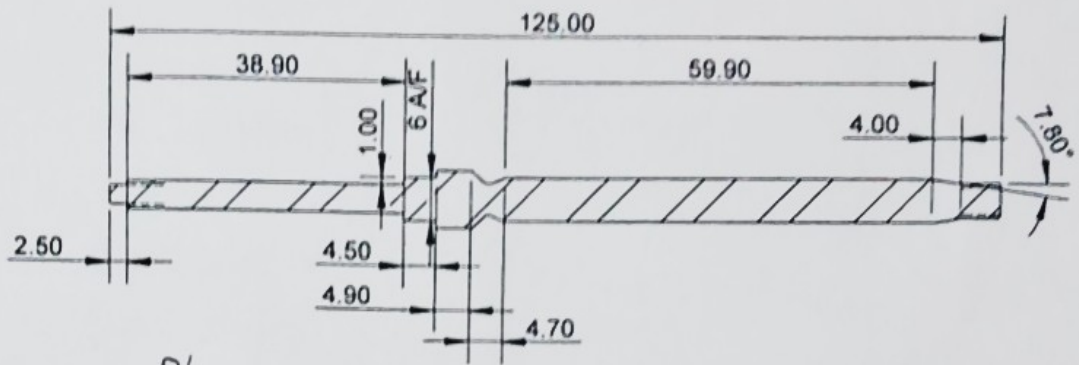
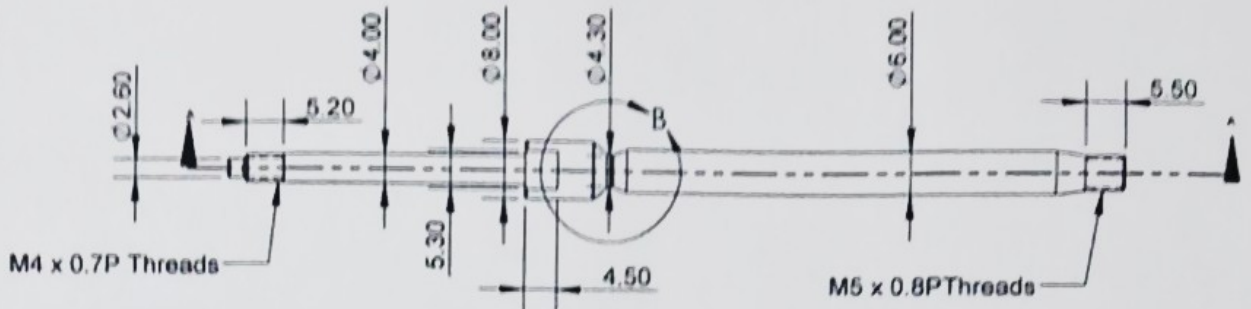
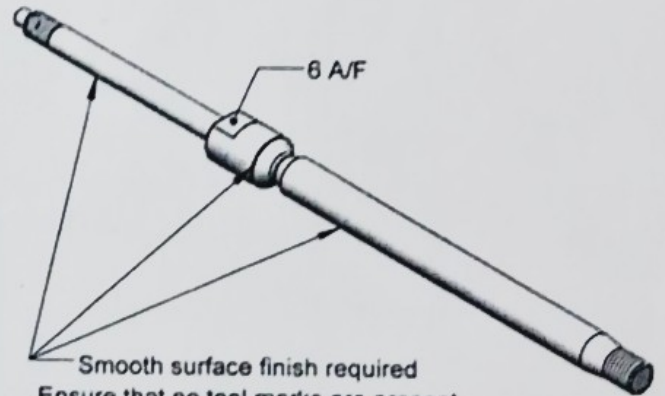


M



DETAIL B  
SCALE 2 : 1

SECTION A-A



NOTE

- 1) Consider "f" (fine) tolerance for dimensions where unspecified & as per IS 2102 part 1 & part 2.
- 2) Vendor to emboss their name or identification mark initial on material at non functional area.
- 3) Vendor to submit RMTC/ lab report with chemical and mechanical analysis, dimension report & MTC.
- 4) All sharp edges / edges of drilled holes, corner deburr with 0.5 x 45° chamfer unless specified & threads of machine parts required to be smooth.
- 5) Machine surface  $\nabla$  unless otherwise stated.
- 6) Note for brass parts - The use of Brass, product manufacture from recycling reprocessed / Scrap / Casting material is prohibited.

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Rev No. Date

Revision Details

By App

Nominal Size (mm)	TOLERANCE UNLESS OTHERWISE SPECIFIED		
	f (fine)	m (medium)	s (standard)
0.1 to 3	±0.05	±0.1	±0.2
3 to 6	±0.05	±0.1	±0.3
6 to 30	±0.1	±0.2	±0.5
30 to 120	±0.15	±0.3	±0.8
120 to 400	±0.2	±0.5	±1.2

SPECIFIER  
AISI 316

SUPPLIER  
Stainless Steel

WEIGHT  
23.0 gms

FINISH

COLOUR

PART NAME: SSU Spindle -SR109

PART NO: 001168

1168 REV. NO. 00

ALL DIMENSIONS ARE IN MM

DO NOT SCALE DRAWING

SHEET 1 OF 1